

# Modeling of Random Telegraph Noise under Circuit Operation - Simulation and Measurement of RTN-induced delay fluctuation

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## Abstract

This paper presents a new model for the statistical analysis of the impact of Random Telegraph Noise (RTN) on circuit delay. This RTN-aware delay model have been developed using Pseudo RTN based on a Markov process with RTN statistical property. We have also measured RTN-induced delay fluctuation using a circuit matrix array fabricated in a 65nm process. Measured results include frequency fluctuations that have power spectrum density of  $1/f^2$  property, which clearly indicates the effect of RTN-induced delay fluctuations. From the comparison of the maximum frequency shifts obtained by measurements and simulations, the  $V_{gs}$ -dependency of RTN-induced  $\Delta V_{th}$  attenuates the RTN impact on delay around by half.

## 1 Introduction

With recent aggressive technology scaling of LSI for power reduction and die shrink, designing reliable systems becomes more challenging. Besides conventional problems such as transistor leakage, degradation and variation of transistor performance have severe impact on the dependability of VLSI systems [1, 2, 3]. In this paper, we deal with Random Telegraph Noise (RTN) which has attracted much attention as a temporal variation enlarged with scaling [4]. It is well known that RTN has a severe impact on CMOS image sensors [5], Flash memories [6], SRAMs [7]. However, the impact of RTN on CMOS logic circuits has not been well addressed. We therefore investigate the impact of RTN on the delay of combinatorial circuits. We have measured RTN-induced delay fluctuation using a circuit matrix array fabricated in a 65nm process, and developed an RTN-aware delay model based on a Markov process with RTN property for the statistical analysis of the impact of RTN on circuit delay. From the statistical data of measured and simulated

RTN-induced delay fluctuation, the impact of RTN under circuit operation is analyzed.

The remainder of this paper is organized as follows. In Section 2, we will show an RTN-aware model based on a Markov process with RTN statistical property. Section 3 shows the evaluation of RTN-induced delay fluctuation on combinatorial circuits from simulation using the RTN-aware model and measurement using a circuit matrix array in 65nm process. Finally, Section 4 summarizes this paper.

## 2 RTN-aware simulation

In this Section, we explain an RTN-aware delay model based on a Markov process with RTN statistical property. First, we show the distribution of RTN-parameters : the fluctuation of the threshold voltage  $\Delta V_{th}$  and two time constants of emission time  $\tau_e$  and capture time  $\tau_c$ . Next, we describe RTN-aware simulation based on a Markov process with the distribution of measured RTN parameters.

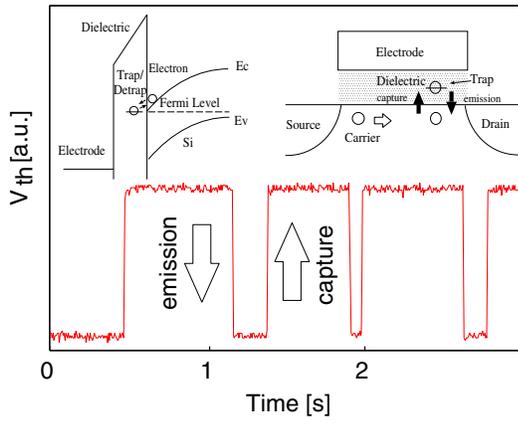
### 2.1 Statistical property of RTN

#### A. RTN

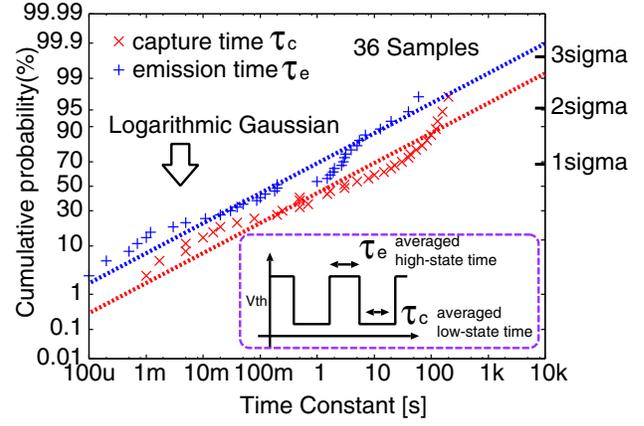
As shown in Fig. 1, RTN is a temporal variation in the threshold voltage  $V_{th}$  caused by the capture and emission of mobile charge carriers by defects inside the dielectric. In recent reports, the mechanism of RTN is considered as complex of carrier-number fluctuation and mobility fluctuation [8]. RTN-induced  $\Delta V_{th}$ , the emission time  $\tau_e$  (averaged time of high  $V_{th}$  state) and the capture time  $\tau_c$  (averaged time of low  $V_{th}$  state) are known to vary largely depending on devices [4].

#### B. Distribution of RTN-induced $\Delta V_{th}$

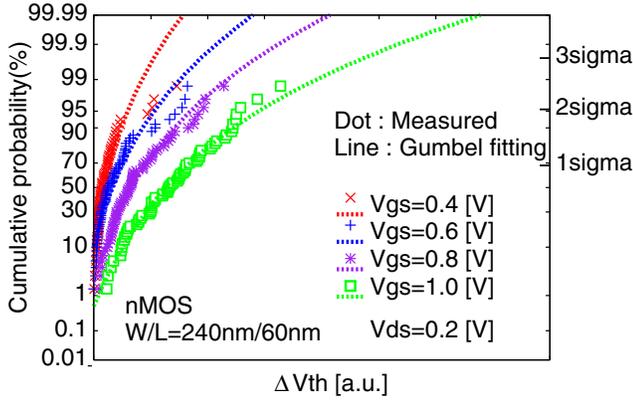
Fig. 2 shows the statistical property of RTN-induced  $\Delta V_{th}$  from measurement of 80 nMOSFETs ( $W/L = 240$



**Figure 1. Temporal variation in the threshold voltage caused by the capture and emission of mobile dielectric charge carriers.**



**Figure 3. Distribution of time constants ( $\tau_e$  and  $\tau_c$ ). They have very wide range and can be fitted as a logarithmic Gaussian.**



**Figure 2. Distribution of RTN-induced  $\Delta V_{th}$ . The fitting line is Gumbel distribution known as an extreme distribution.**

nm/60nm). The long-tailed fitting line has Gumbel distribution known as an extreme distribution [4, 6, 8, 9]. By this property and the size-dependence of  $\Delta V_{th}$  ( $\propto 1/WL$ ), RTN is believed to be comparable to Random Dopant Fluctuation known as a major source of within die (WID) variation in more scaled technologies [9].

### C. Distribution of emission time $\tau_e$ and capture time $\tau_c$

Fig. 3 shows the statistical property of the emission time  $\tau_e$  and the capture time  $\tau_c$  at  $V_{gs}=1.0$  V and  $V_{ds}=0.2$  V. As reported in [4, 7], the distribution of time constants can be fitted as a logarithmic Gaussian.

## 2.2 RTN-aware simulation

To evaluate the impact of RTN on circuit performance, we have developed an RTN-aware model based on a Markov process. In the following, we will show the simulation of pseudo RTN based on a Markov process and an RTN-aware delay model using the pseudo RTN.

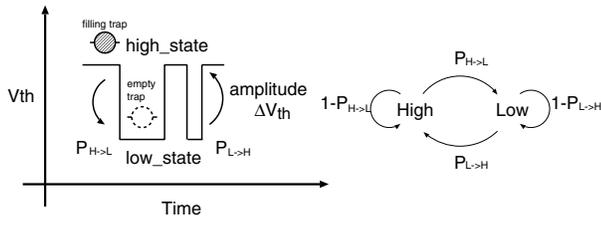
### A. Pseudo RTN based on Markov Process

We consider the random behavior of RTN as a Markov process under the assumption that the process of capture/emission does not depend on the history. The algorithm of the pseudo RTN based on a Markov process is shown in Fig. 4. The transition probability  $P_{LH}$  (from the emission state (low  $V_{th}$ ) to the capture state (high  $V_{th}$ )),  $P_{HL}$  (from the capture state to the emission state) and RTN-induced  $\Delta V_{th}$  are characteristic parameters depending on devices, and the probabilities are calculated from Eqs. (1), (2) with  $\tau_e$  and  $\tau_c$ .  $T_{duration}$  in Eqs. (1), (2) is the duration considered in the simulation.

$$P_{LH} = 1 - \exp\left(-\frac{T_{duration}}{\tau_c}\right) \quad (1)$$

$$P_{HL} = 1 - \exp\left(-\frac{T_{duration}}{\tau_e}\right) \quad (2)$$

Fig. 5 shows an example of  $V_{th}$  fluctuation based on this algorithm. The power spectrum density (PSD) of this fluctuation is shown in Fig. 6. Considering RTN has  $1/f^2$ -shaped (Lorentz) PSD in the log-log scale [4], this figure suggests the pseudo-RTN based on a Markov process reconstructs the RTN-behavior. The cutoff angular frequency  $F_{cutoff}$  for the PSD of RTN can be calculated from the following equation.



```

double RTN (current_state, PL→H, PH→L, high_state, low_state){
  if (current_state==high_state){
    if (Prand(0,1) < PH→L )
      return low_state;
    else
      return high_state;
  }
  else if (current_state==low_state){
    if (Prand(0,1) < PL→H )
      return high_state;
    else
      return low_state;
  }
}

```

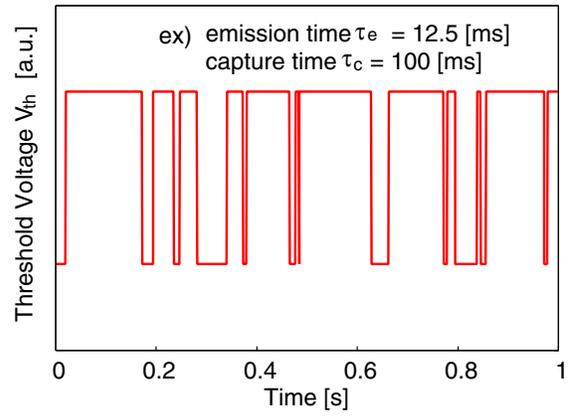
**Figure 4. The algorithm of the Pseudo RTN on the Markov process.  $P_{LH}$ ,  $P_{HL}$  and  $\Delta V_{th}$  are characteristic parameters depending on devices. Using this algorithm, we simulate RTN-induced fluctuation of  $V_{th}$  every one  $T_{duration}$ .**

$$F_{cutoff} = \frac{1}{2\pi} \frac{\tau_e \tau_c}{\tau_e + \tau_c} \quad (3)$$

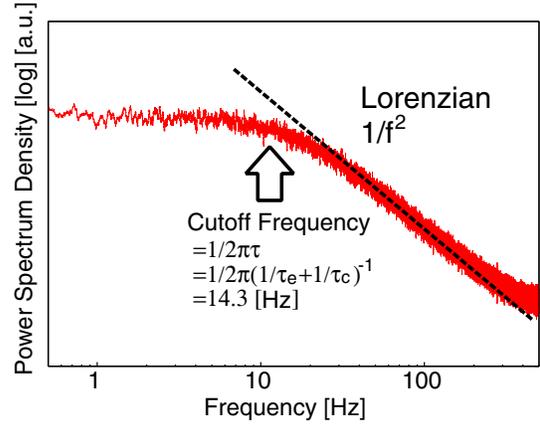
### B. Bias dependence of RTN-induced $\Delta V_{th}$ and $\tau_e$ , $\tau_c$

As shown in Fig. 2, RTN-induced  $\Delta V_{th}$  becomes larger as  $V_{gs}$  increases. Fig. 7 shows the  $V_{gs}$ -dependence of RTN-induced  $\Delta V_{th}$  at 50% and 3  $\sigma$  of CDF. To consider the  $V_{gs}$ -dependence of  $\Delta V_{th}$  in the RTN-aware delay model, we have approximated the  $V_{gs}$ -dependence of  $\Delta V_{th}$  as a quadratic function (Fig. 7). Then we have calculated the effective RTN-induced  $\Delta V_{th}$  from transistor-level circuit simulation with voltage-controlled voltage source describing RTN-induced  $\Delta V_{th}$  connected to the gate of a transistor.

Another important factor of RTN,  $\tau_e$  and  $\tau_c$ , has also the  $V_{gs}$ -dependence, and with increasing  $V_{gs}$   $\tau_e$  increases and  $\tau_c$  decreases exponentially by the change of the carrier density and the Fermi energy-level (Fig. 8 (a)) [7, 10]. Reference [11] shows the PSD of RTN under circuit operation (AC bias) is decreased by the modulation of  $\tau_e$  and  $\tau_c$  due to the  $V_{gs}$ -dependence of these two time constants. To consider the modulation effect of  $\tau_e$  and  $\tau_c$  under AC bias in our RTN-aware delay model, we set the modulation coefficients  $m_c = m_e = m = 10^s$  where the power  $s$  is between 0 and 2 randomly, and calculate the “bias-off” state time constants  $\tau_{cOFF}$  and  $\tau_{eOFF}$  from Eqs. (4) and (5) with the “bias-on” state time constants  $\tau_{cON}$  and  $\tau_{eON}$  (Fig. 8) [11]. Then, as shown in 9, the calculation of the total transition probabilities over the time  $T_{durationON}$  and  $T_{durationOFF}$  is split into the product of



**Figure 5. An example of  $V_{th}$  fluctuation based on the algorithm shown in Fig. 4.**



**Figure 6. The power spectrum density (PSD) of  $V_{th}$  fluctuation shown in Fig. 5.  $1/f^2$ -shaped (Lorentz) PSD in the log-log scale is an evidence of the reconstruction of the RTN-behavior.**

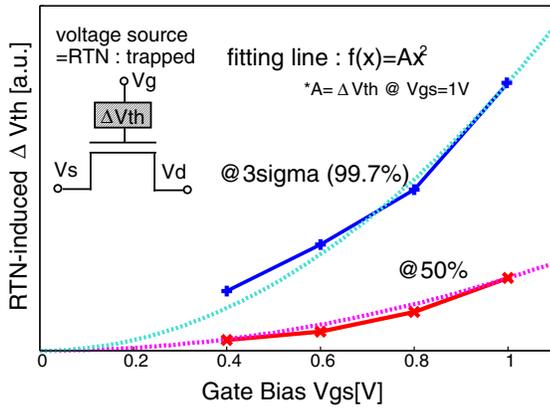
the transition probabilities for the “bias-off” and “bias-on” periods separately [11].

$$\tau_{cOFF} = \tau_{cON} \times m \quad (4)$$

$$\tau_{eOFF} = \tau_{eON} / m \quad (5)$$

### C. RTN-aware delay model

To simulate the impact of RTN on circuit performance using the pseudo RTN based on the Markov process, circuit delay variation is linearly approximated using variable parameters ( $\Delta V_{th}$  and  $\Delta L$ ) and their sensitivity coefficients ( $K_{V_{th}}$  and  $K_L$ ) of each MOSFET in the following eq. (6). The sensitivity coefficient is calculated from transistor-level simulation. This equation represents the delay fluctuation of combinatorial circuit with temporal variability of  $\Delta V_{th}$  due to RTN



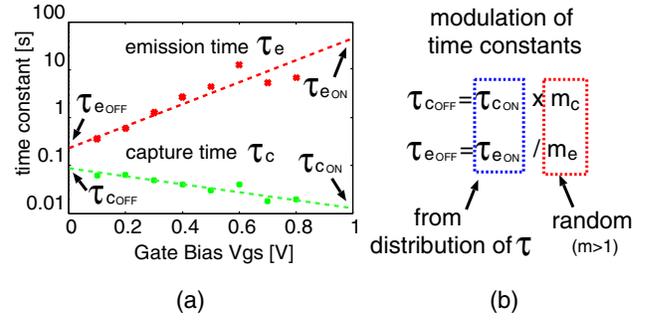
**Figure 7.** The  $V_{gs}$ -dependence of RTN-induced  $\Delta V_{th}$  at 50% and 3 sigma of CDF. In this paper, we have approximated the  $V_{gs}$ -dependence of  $\Delta V_{th}$  as a quadratic function, and evaluated the impact of  $\Delta V_{th}$  considered  $V_{gs}$ -dependence from transistor-level simulation with voltage-controlled voltage source which has a quadratic control function.

as well as static variability of  $\Delta V_{th}$  and  $\Delta L$  due to within die variability.

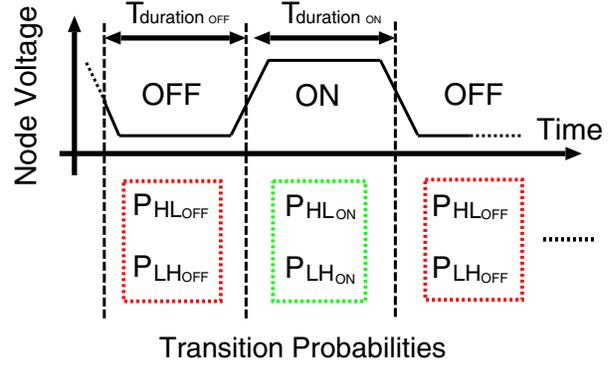
$$\Delta T = \sum_i (K_{V_{th}i} \Delta V_{thi} + K_{L_i} \Delta L_i) \quad (6)$$

To use the RTN-aware delay model, we assume the following points.

1. The RTN-parameters ( $\Delta V_{th}$ ,  $\tau_e$  and  $\tau_c$ ) depend on devices, and their distributions are determined device by device.
2. All MOSFETs have two-state RTN by a single trap.  $\Delta V_{th}$  of nMOSFET has a Gumbel-distribution shown in Fig. 2 and  $\Delta V_{th}$  of pMOSFET is three times as large as that of nMOSFET [8]. Distributions of the time constants ( $\tau_{eON}$  and  $\tau_{cON}$ ) are logarithmic Gaussian shown in Fig. 3.
3. As explained in section 2-2-B, RTN-induced  $\Delta V_{th}$  is weighted by a parameter calculated from transistor-level simulation in order to consider the  $V_{gs}$ -dependence of  $\Delta V_{th}$ . And, we set  $T_{durationON} = T_{durationOFF} =$  a half period of a target circuit, which is a 7-stage ring oscillator.
4. WID variation-induced  $\Delta V_{th}$  and  $\Delta L$  are Gaussian and extracted by the method discussed in [12].



**Figure 8.** (a) The example of  $V_{gs}$ -dependence of  $\tau_e$  and  $\tau_c$ . With increasing  $V_{gs}$   $\tau_e$  increases and  $\tau_c$  decreases exponentially. (b) Calculation of the “bias-off” state time constants  $\tau_{cOFF}$  and  $\tau_{eOFF}$  from the “bias-on” state time constants  $\tau_{cON}$  and  $\tau_{eON}$ . In this paper, we set the modulation coefficients  $m_c = m_e$ .



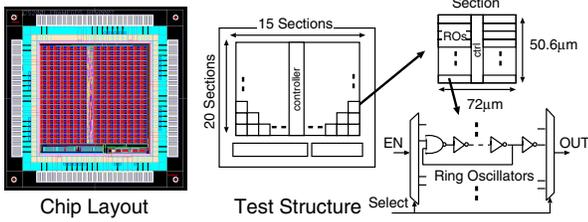
**Figure 9.** Transition probabilities on periodically cycled gate bias.  $P_{ON}$  ( $P_{HLON}$ ,  $P_{LHON}$ ) is calculated from Eqs. (1) and (2) with  $\tau_{ON}$  ( $\tau_{cON}$ ,  $\tau_{eON}$ ).

### 3 Results and Discussion

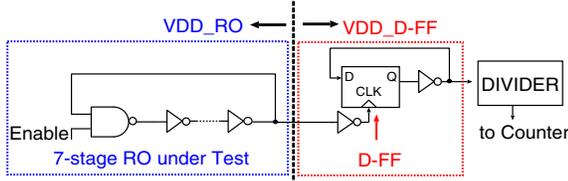
#### 3.1 Measurement of RTN-induced Delay Fluctuation

##### A. Test Circuit Structure

Fig. 10 shows the test structure fabricated in a 65nm CMOS technology for RTN induced delay fluctuation measurement. The circuit matrix array contains  $20 \times 15$  identical sections and each section is constructed by 7-stage, 13-stage, 19-stage, 29-stage, and 59-stage ring oscillators. Ring oscillators are connected to dividers as shown in Fig. 11. In the test structure, we select 7-stage ring oscillators as a representative of combinatorial circuits. The frequency of RO is varied by changing power supply ( $VDD_{RO}$ ), and the output of RO is connected to the clock of the D-FF through one inverter constructing a frequency divider as shown in Fig. 11. The power supply of the D-FF



**Figure 10. Test structure for process variation and RTN-induced delay fluctuation measurement in 65nm CMOS technology.**



**Figure 11. With test circuit consisted of Ring Oscillator (RO) and Divider (D-FF), the impact of process variation and RTN on digital circuits can be evaluated.**

( $VDD_{D-FF}$ ) can also be varied. In this experiment, we measure the fluctuation of oscillation frequencies for 250 s by counting oscillation counts over 20 ms at room temperature. Supply voltages  $VDD_{RO}$  and  $VDD_{D-FF}$  are set to 1.0 V and 1.2 V.

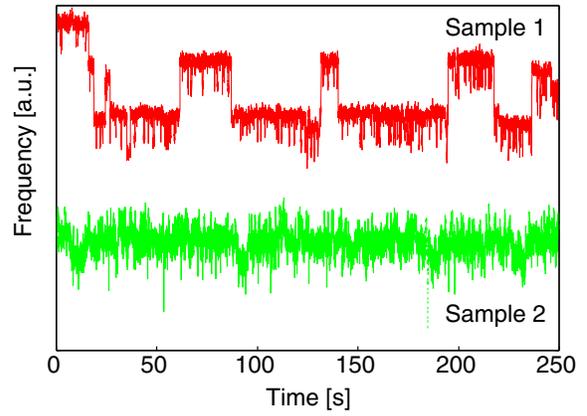
### B. Power Spectrum Density of Measured Frequency Fluctuation

Considering the source of  $1/f$  noise is superposition of multiple RTN [10], the PSD of the frequency fluctuation of a 7-stage ring oscillator consisting of 18 MOSFETs is found to be well represented by  $1/f^s$  where the power  $s$  is between 1 and 2.

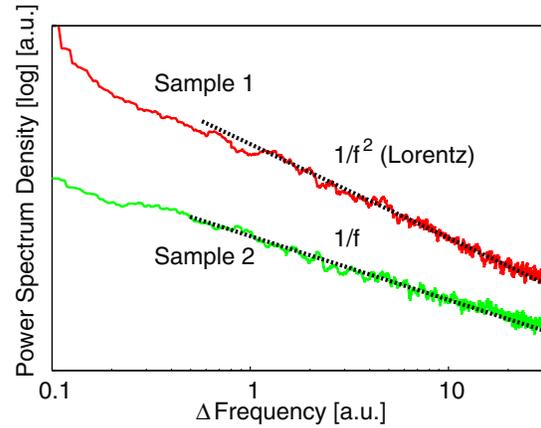
Fig. 12 shows 2 examples of measured frequency fluctuation out of 300 samples. Since the PSD of measured frequency fluctuation is  $1/f^2$ -shaped or  $1/f$ -shaped, frequency fluctuations are believed to be caused by RTN. The increase of  $VDD_{D-FF}$  has no influence on frequency fluctuation. This confirms that the frequency fluctuation is caused by the phase-noise of the ring oscillator due to RTN.

### 3.2 Distributions of Simulated and Measured Frequency Fluctuations

We have measured the maximum frequency shift caused by RTN over measurement time of 250s. The maximum frequency shift has been also simulated by the proposed RTN-aware delay modeling. In this simulation, we considered  $V_{gs}$ -dependencies of RTN-induced  $\Delta V_{th}$  and time constants  $\tau_e$  and  $\tau_c$ . Distributions of the maximum frequency



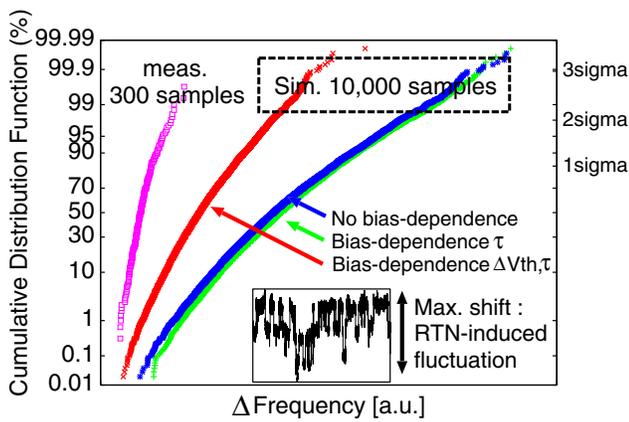
**Figure 12. Two examples of measured RTN-induced frequency fluctuation.**



**Figure 13. PSD of RTN-induced frequency fluctuations shown in Fig. 12. Frequency fluctuations are believed to be caused by RTN because these PSD of them show  $1/f^2$ -shaped (Lorentz) and  $1/f$ -shaped.**

shifts obtained by measurements (300 samples) and simulations (10,000 samples) are shown in Fig. 14. The simulation overestimates frequency fluctuation more than two times. Possible reasons for this discrepancy include inaccuracy in the modeling and extraction of statistical properties of RTN-parameters. Further investigation is underway.

For reference, the maximum frequency shift has been simulated without any  $V_{gs}$ -dependencies of RTN-induced  $\Delta V_{th}$  and time constants  $\tau_e$  and  $\tau_c$ , and also without the  $V_{gs}$ -dependencies of RTN-induced  $\Delta V_{th}$  but with that of  $\tau_e$  and  $\tau_c$ . Distributions of those results are also shown in Fig. 14. Those results are about four times larger than the measured distribution. The  $V_{gs}$ -dependency of time constants  $\tau_e$  and  $\tau_c$  does not have large impact on the frequency shift, whereas the  $V_{gs}$ -dependency of RTN-induced  $\Delta V_{th}$  does. In our simulation, the  $V_{gs}$ -dependency of RTN-induced  $\Delta V_{th}$  attenuates the RTN impact on delay by half.



**Figure 14. Distribution of measured RTN-induced frequency fluctuation and simulated one considered the bias-dependence of  $\Delta V_{th}$  and  $\tau_e, \tau_c$ .**

## 4. Conclusion

A new delay model for the statistical analysis of the impact of RTN on circuit delay using Pseudo RTN based on a Markov process with RTN statistical property has been proposed. We have also measured RTN-induced delay fluctuations using a circuit matrix array fabricated in a 65nm process. From measured and simulated delay fluctuation data, we indicate the  $V_{gs}$ -dependence of RTN-induced  $\Delta V_{th}$  has considerable effects on the large attenuation of RTN under circuit operation.

## 5. Acknowledgment

The 65nm VLSI chips in this study have been fabricated through the chip fabrication program of VLSI Design and Education Center (VDEC), the University of Tokyo, in collaboration with STARC, e-Shuttle, Inc., and Fujitsu Ltd.

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